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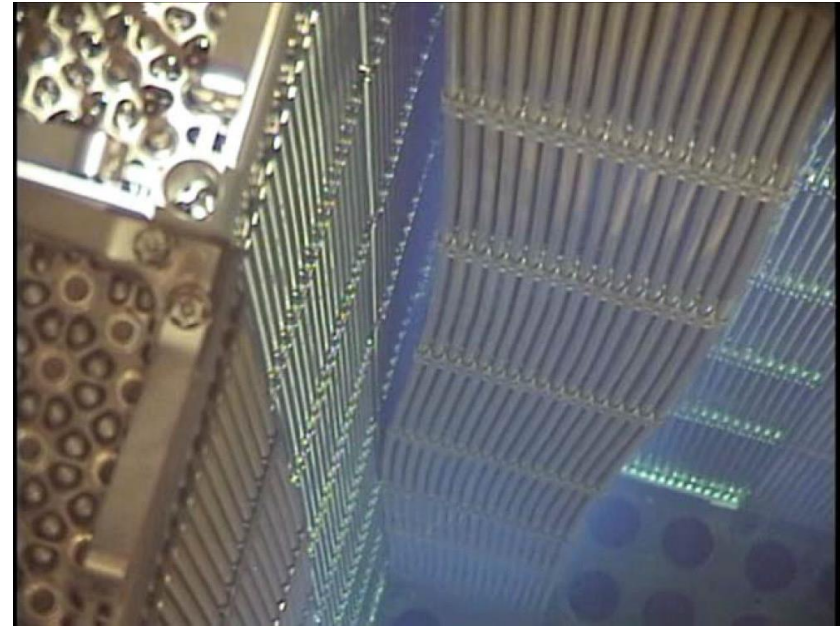
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# Towards Analysis of the Bowing Effect on Burnt Nuclear Fuel Compositions Using SERPENT

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- Assembly bow (PWR) and Channel bow (BWR) are widely observed
  - Handling Difficulties
    - Incomplete control rod insertion
    - Axial offset anomaly
  - Fuel / Reactor Simulations
    - Variation on moderation
      - Neutron spectrum
      - Isotopic concentrations
      - Fuel burn-up
  - Computational Biases
    - Not take into account bowing effect
    - Biases between Post Irradiation Examination (PIE) simulations and measurements



- Develop a methodology to investigate bowing effects
  - Use SERPENT Monte Carlo Continuous-Energy Depletion Code
  - Subdivide depletion zones for details
  - Compare the difference of isotopic concentrations
- Assess the capability of 3D modelling and SERPENT depletion calculation
  - 3D advanced and complicated modelling
  - Computational resource and time demanding
    - Neutron histories / Model size / Depletion zones
  - Study neutron source convergence
- Approach a preliminary simulation of bowing effects
  - On moderation
  - On isotopic concentrations
  - Against burn-up
- Quantify Numerical Bias for possible safety analyses
  - Optimize computational simulation models

- Axial Compressive forces + Irradiation growth & Creep

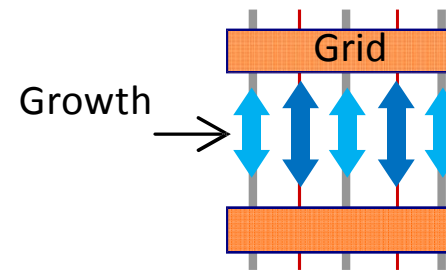
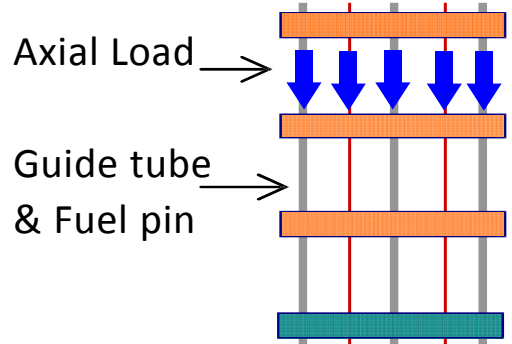


Fig. 1 – Load sharing and fuel rod growth - Ref. [1]

- S – shape and C – shape Assembly bow

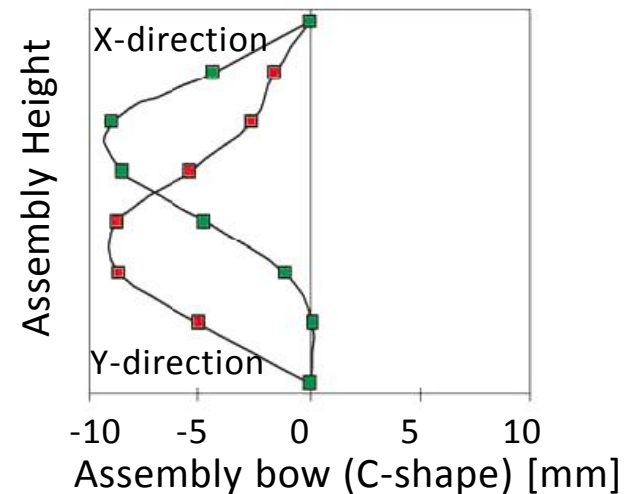
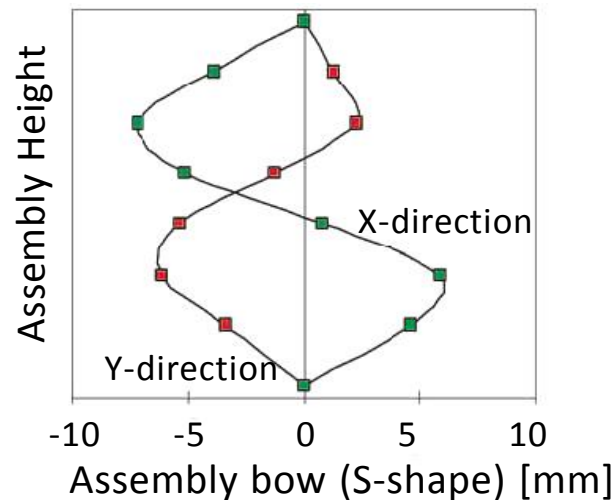


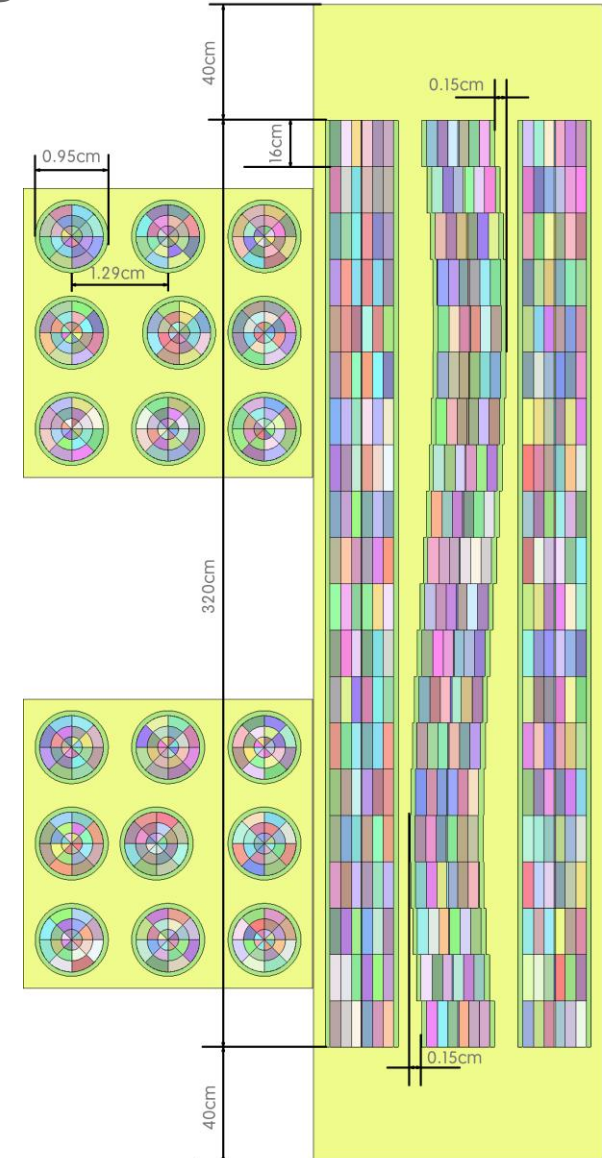
Fig. 2 – S-shape and C-shape assembly bow examples - Ref. [2]

[1]. S. Y. JEON, The Effects of Fuel Design on the Fuel Assembly Bow Characteristics in PWR

[2]. V. INOZEMTSEV, Review of Fuel Failures in Water Cooled Reactors

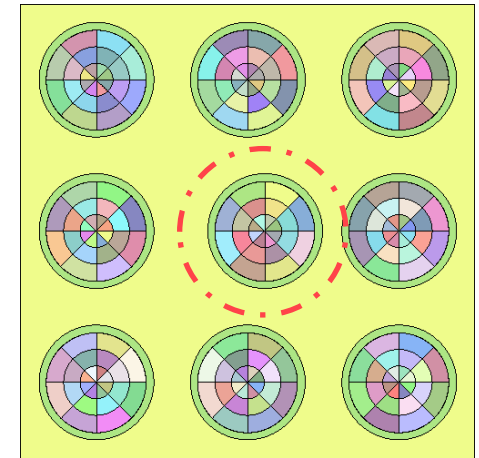
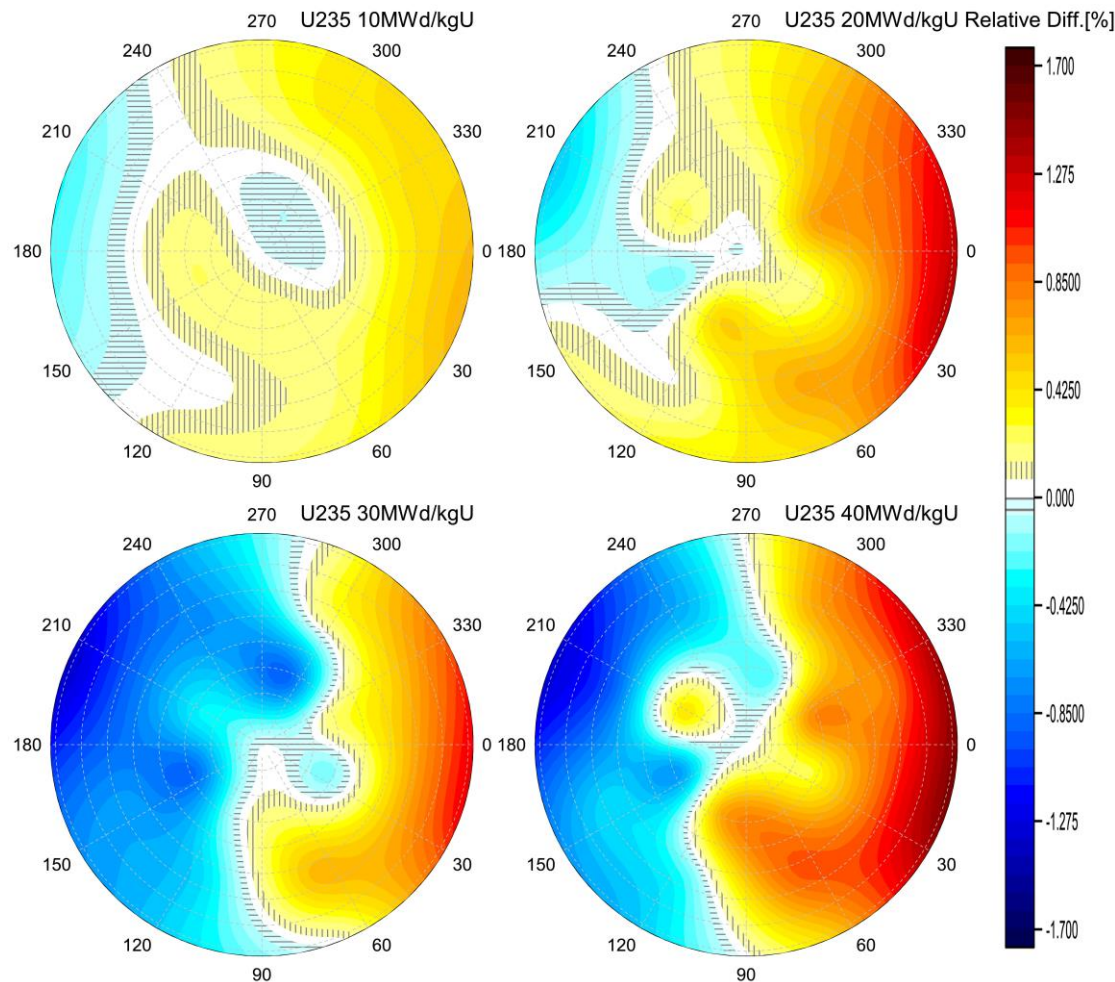
- Modelling 3D Fuel bow
  - Simplified into 3x3 pin lattice
  - Subdivide into 4320 depletion zones [20x3x8x9]
  - Max displacement is 1.5 mm [**5<sup>th</sup>**, **16<sup>th</sup>** layers]
  - **Two simulations (Nominal & Deformed)**
  - **Rel. Diff** =  $\frac{C_D(i) - C_N(i)}{C_N(i)}$ ,  $i = U^{235}, P_U^{239} \dots$
- Operational conditions

Enrichment	Temperature	Power	Neutrons
5 w/o	900 K (Fuel) 600 K (Water)	0.025 KW/g	<b>10,000</b> (per cycle)
Act. Cycles	Inact. Cycles	Burn-up step	
<b>250</b>	<b>25</b>	0.5 MWd/kgU	





# Relative Diff. of Azimuthal $U^{235}$ Concentration

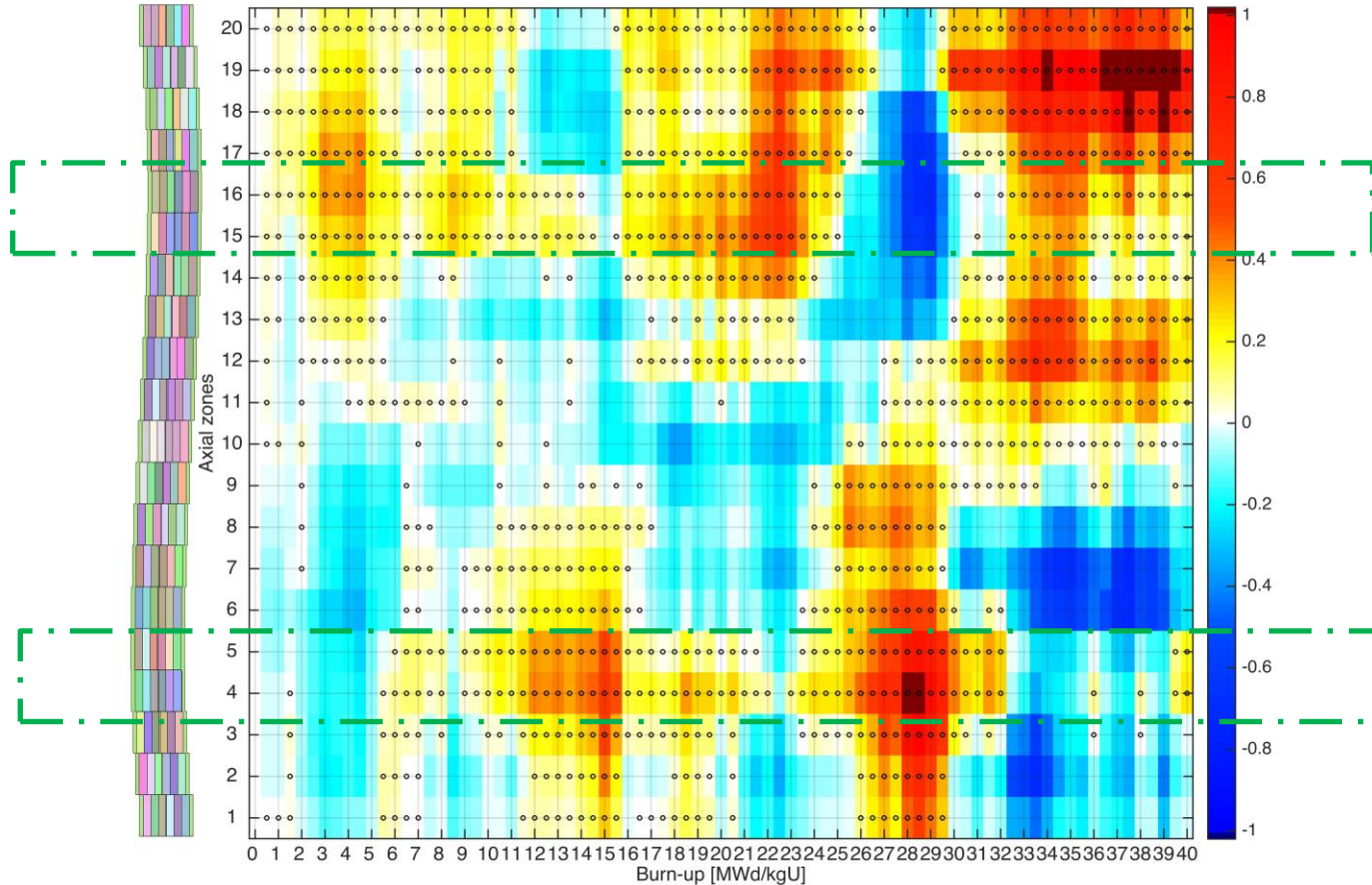


## $U^{235}$ – 16<sup>th</sup> layer

- **Left side:**  
Enhance moderation  
Less  $U^{235}$  remains
- **Right Side:**  
Reduce moderation  
More  $U^{235}$  remains
- **Total Effect:**  
**Cancel out?**

Azimuthal  $U^{235}$  Concentration Relative Difference

# Relative Diff. of Axial U235 Concentration



$U^{235}$  Relative Difference vs Burn-up

## $U^{235}$ – Full Life (0 – 40 MWd/kgU)

- Positive: 4<sup>th</sup>, 5<sup>th</sup>, 15<sup>th</sup>, 16<sup>th</sup>
- Indication: More U235 remains in bow

# Convergence and Asymmetry problems

## ○ Asymmetry

- Symmetric conditions leading to asymmetry results
- Asymmetry oscillates with burn-up
- Asymmetry variation amplitude larger than relative differences

## ○ Reasons

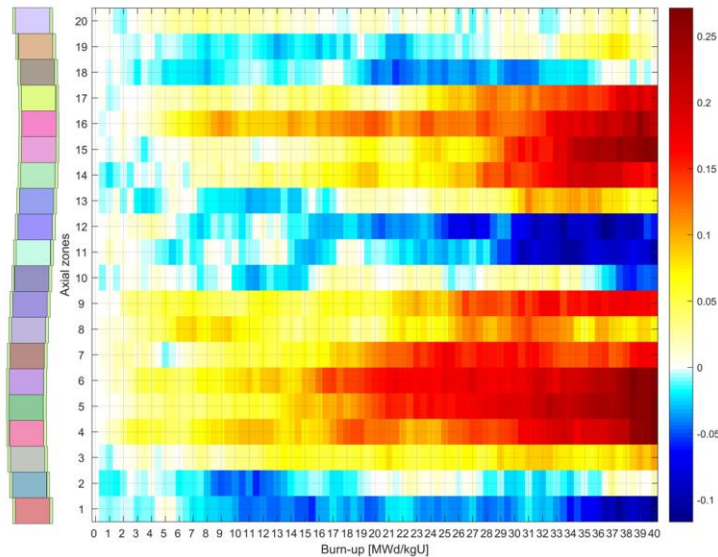
- **Neutron source not converged in the full-size scale model**
- Axial power perturbation accumulates -> depends on burn-up increment
- Power uncertainty is larger towards two ends (**1.5%**) than the center (**0.3%**)

## ○ Solutions

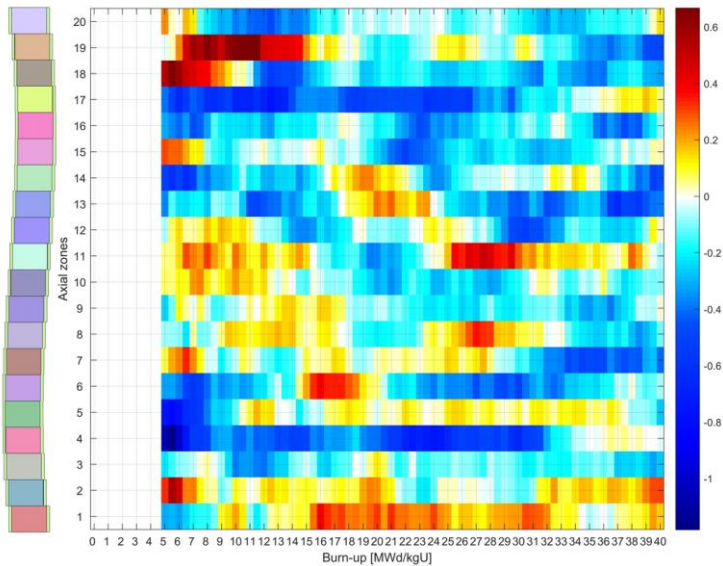
- Short length fuel model
- More neutron histories -> limited by computational power
- Alter S-shape to C-shape (change point symmetry to plane symmetry)



# Solution I: Short Fuel Model

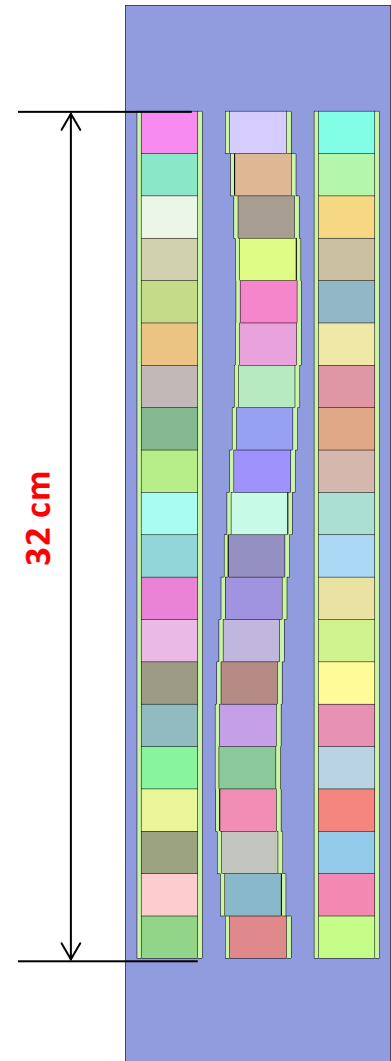


$U^{235}$  Relative Difference vs Burn-up



$Pu^{239}$  Relative Difference vs Burn-up

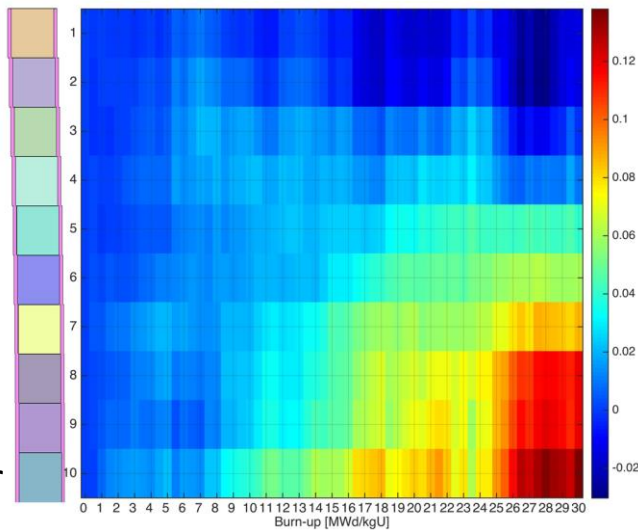
Length	<b>32cm</b> (0.1 x real)
Max disp.	0.15mm
Neutron	<b>10,000</b> (1x)
Active cycle	<b>300</b> (1.2x)
Inact. cycle	<b>300</b> (12x)
$U^{235}$ Rel. Diff.	< 0.25%
$Pu^{239}$ Rel. Diff.	> -1%
Burn-up length	40 MWd/kgU 82 steps
Depletion zones	<b>180</b> (1/24x)
Calculation Time	<b>9 hours</b> (1/5x) <b>96 cores</b> (8x)



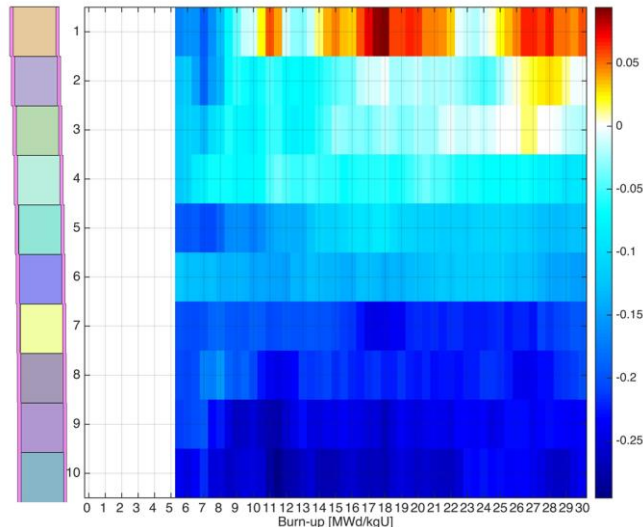
# Solution II: C-shape and Symmetric Model

Top

Center

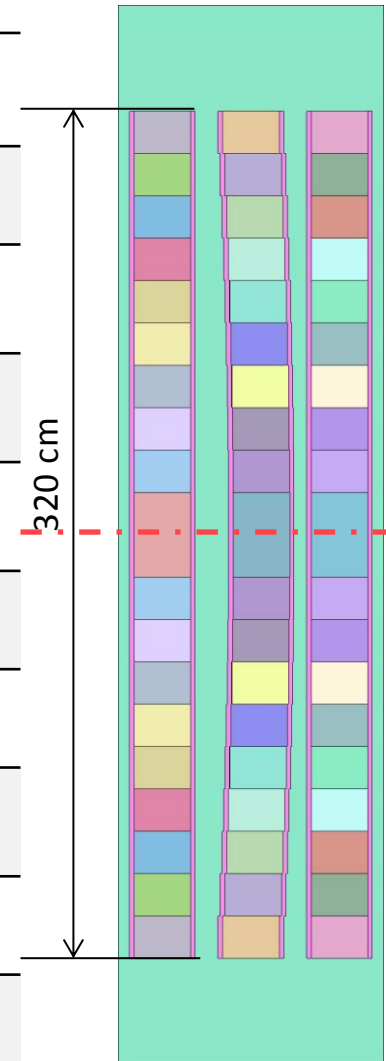


$U^{235}$  Relative Difference vs Burn-up



$Pu^{239}$  Relative Difference vs Burn-up

Length	<b>320cm</b> (real)
Max disp.	0.15mm
Neutron	<b>100,000</b> (10x)
Active cycle	<b>1000</b> (4x)
Inact. cycle	<b>1000</b> (40x)
$U^{235}$ Rel. Diff.	< 0.14%
$Pu^{239}$ Rel. Diff.	> -0.27%
Burn-up length	30 MWd/kgU <b>62 steps</b>
Depletion zones	<b>60</b> (1/72x)
Calculation Time	<b>50 hours</b> (1x) <b>384 cores</b> (32x)



## ○ Statistical Uncertainties

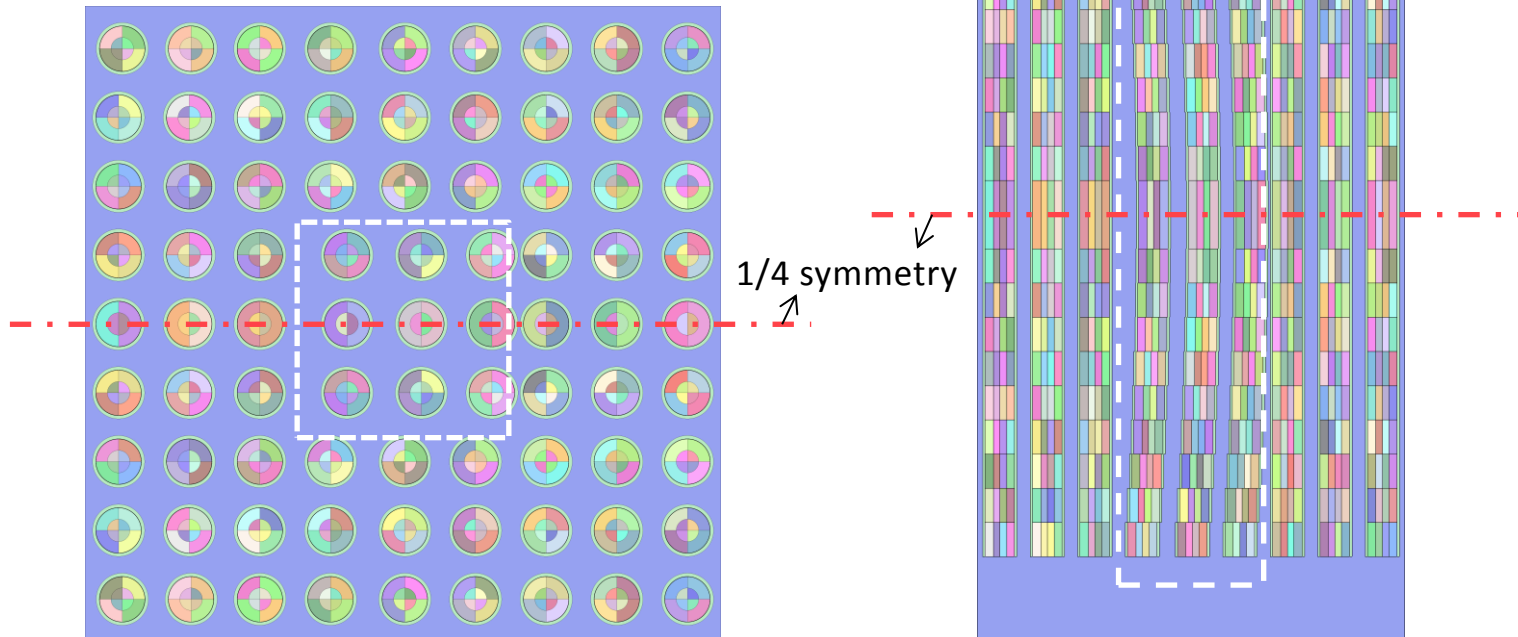
- Each calculated tally is provided with a statistical uncertainty
- Statistical uncertainty of each transport step is not propagated to burn-up step
- Thus, no statistical uncertainty of isotopic inventories
- Possible Solution: **Perform independent simulations with different random seeds**

## ○ Systematic Error

- Fluxes and reaction rates are considered stationary in each step
- Uniform isotopic concentration in each depletion zone
- Non-linear Bateman Equation
  - $N_R = g(\phi_R) \neq E(g(\bar{\phi}))$
  - $N_R$  : Real isotopic concentration
  - $g(\phi_R)$  : Bateman Eq. solving with real flux
  - $E(g(\bar{\phi}))$  : Expectation of Bateman Eq. solving with Estimated flux

- A methodology to investigate bowing effects has been achieved
- A few preliminary simulations has been performed to illustrate
  - quantifying numerical bias
  - bowing effects on isotopic concentrations
- Convergence problems have been thoroughly investigated and solved
  - A few methods are suggested to converge
  - More Neutron, Smaller Size, Less depletion zones, C-shape, Symmetry
- Statistical uncertainty of the results are not available but analyses are present
- Future work ...

- Progressive C-shape deformation with burn-up + more neutron histories
- Subdivisions on the C-shape model to investigate azimuthal isotopic concentrations
- Assembly bow





Thanks for your attention!  
Questions?

