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# Bowing effects on power and burn-up distributions for simplified full PWR and BWR cores

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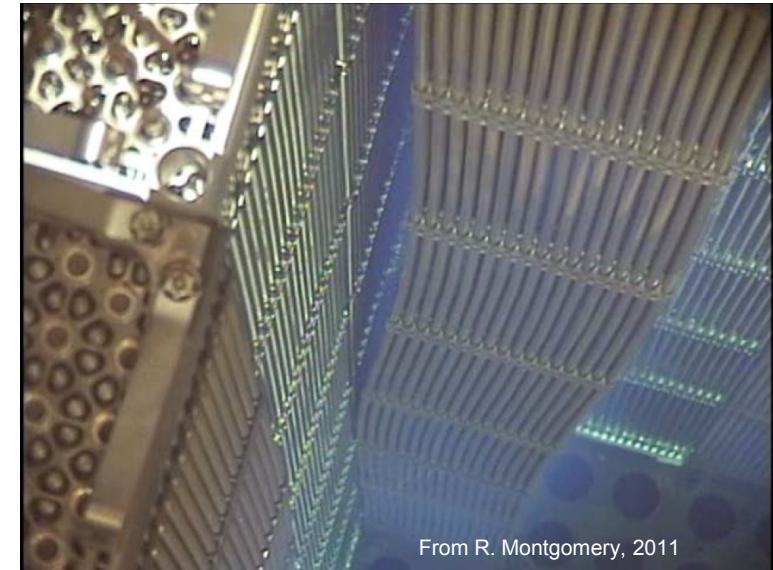
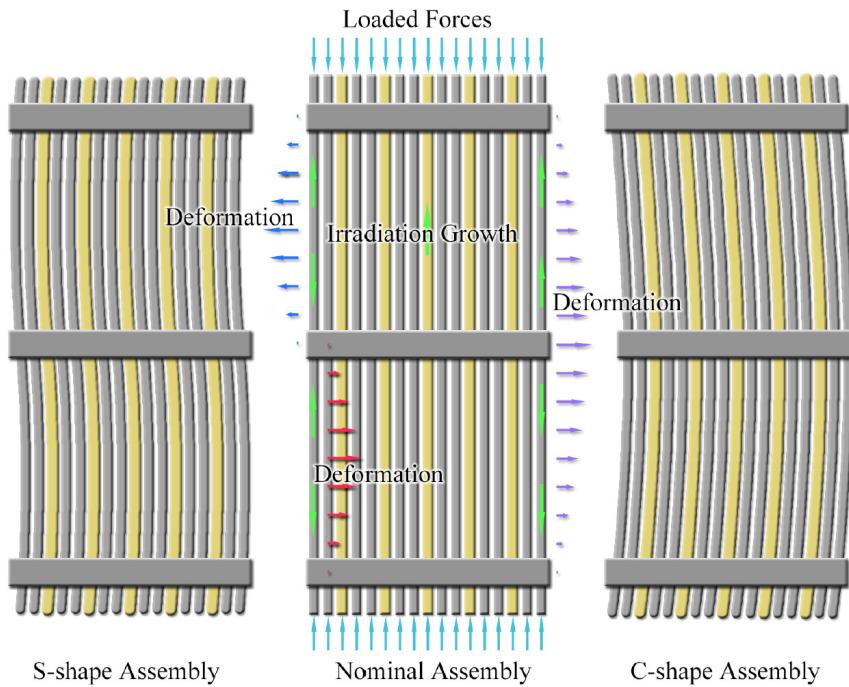
- Introduction & Short description of the bowing effect
- CASMO Models for PWR and BWR
- Results: Number densities
- Results: Assembly power
- Possible improvements
- Conclusions



photo courtesy of Gerry Hofstetter

# Introduction

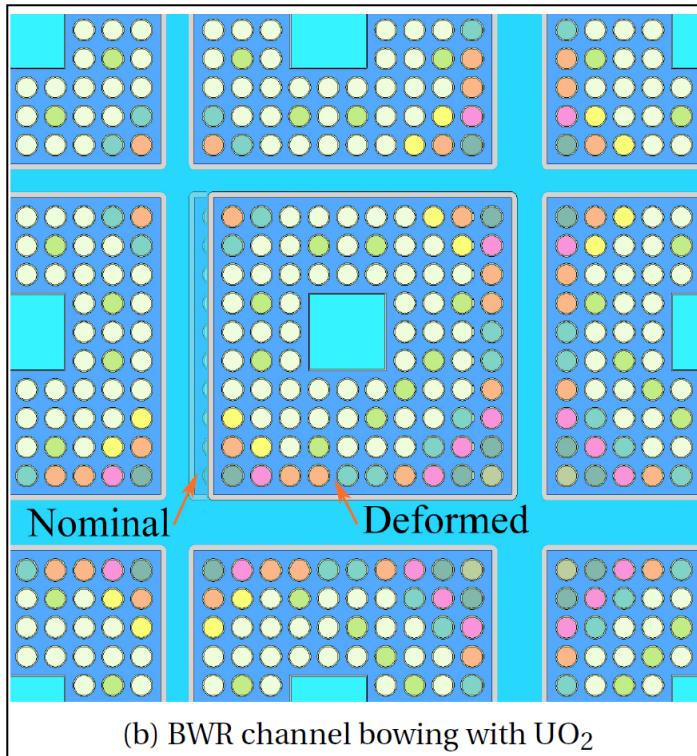
- Bowing effect: deformation of the fuel assemblies observed in PWR and BWR,
- Impact on the motion of control rods,
- Impact on isotopic content, power map...
- And impact on the safe operation of the reactor



From R. Montgomery, 2011

# Description of the simplified models

- Full core simulation with CASMO-5 (MxN model), up to 30 MWd/kgU
- Assemblies are modelled with X and Y displacements
  - „LDX/LDY“ cards for the PWR
  - „GAP“ card for the BWR
- One type of fresh fuel ( $\text{UO}_2$ )



Assembly			
Geometry	17×17	Fuel pin R	0.4095
Fuel type	$\text{UO}_2$	Air gap R	0.4177
Rods	289	Clad R	0.475
Pitch (cm)	1.254	Clad	Zircaloy
Water channels	25	Clad $\rho$ ( $\text{g}/\text{cm}^3$ )	6.56
Enrichment $^{235}\text{U}$	4.11 %	Inner water R	0.57
Fuel $\rho$ ( $\text{g}/\text{cm}^3$ )	10.07	Outer water R	0.615
Power dens. (W/gU)	25		
Core			
Assemblies	193	Geometry	17×17
Fuel T	900 K	Moderator T	600 K

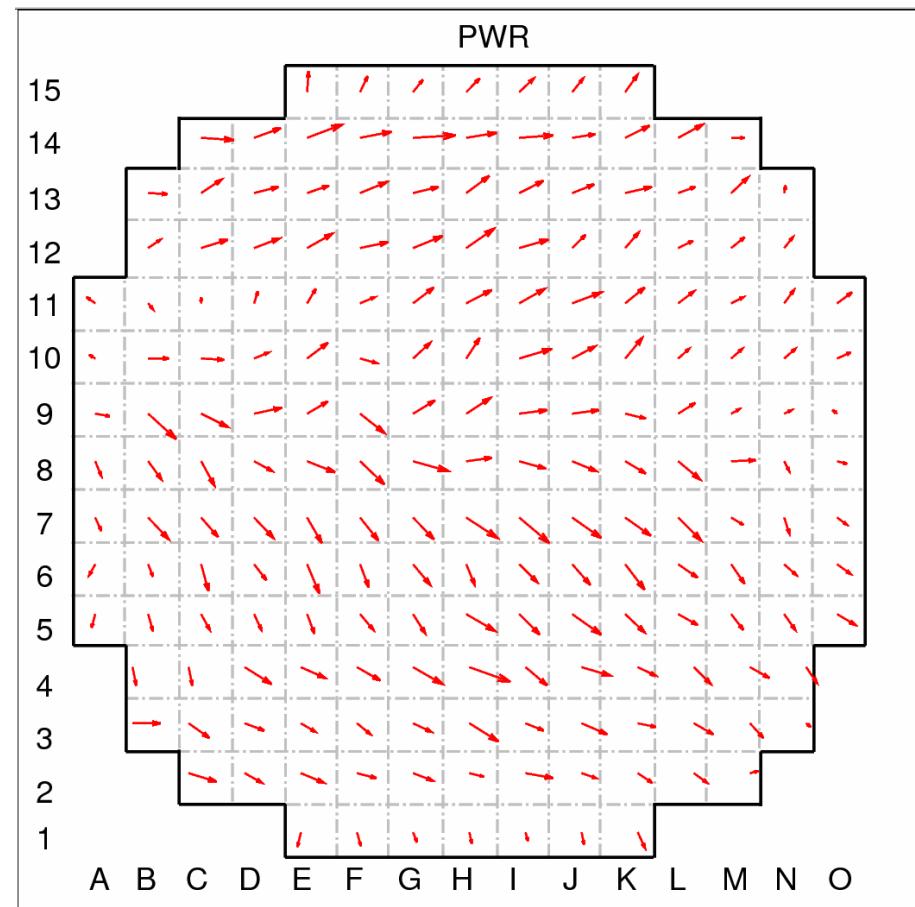
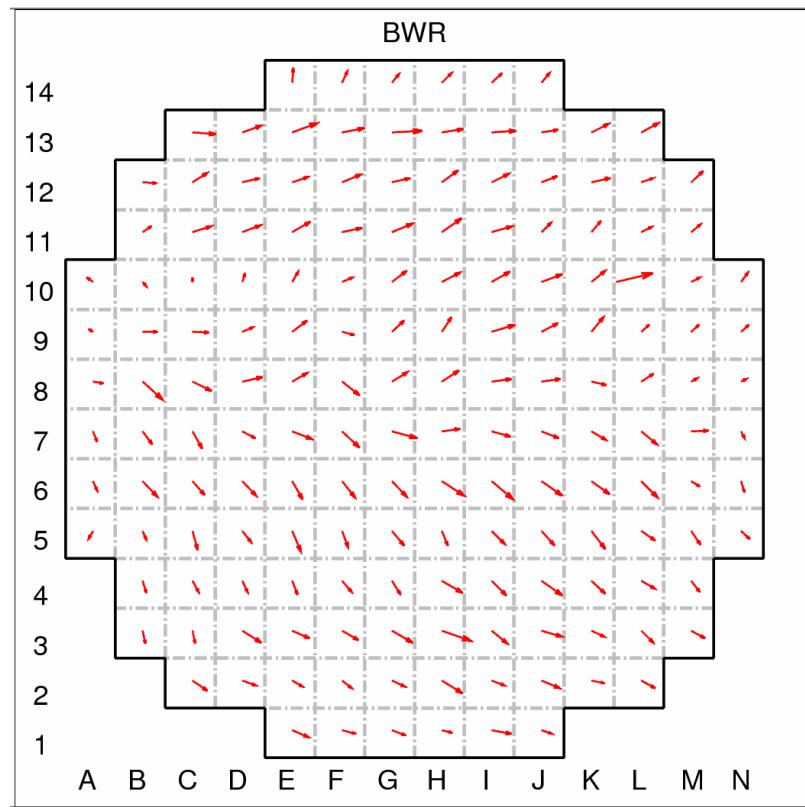
TABLE I. Main characteristics of the PWR assemblies and core considered in this work. “R” means *radius*, given in cm.

Bundle			
Geometry	10×10	Fuel pin R	0.442
Fuel type	$\text{UO}_2$	Air gap R	0.452
Rods	91	Clad R	0.502
Pitch (cm)	1.295	Clad	Zircaloy
Water Channel	9	Clad $\rho$ ( $\text{g}/\text{cm}^3$ )	6.55
Wall dist. (cm)	13.4	Box Wall tick.	25 mm
Wide Water gap	2 cm	Narrow Water gap	1 cm
Fuel $\rho$ ( $\text{g}/\text{cm}^3$ )	10.31	Power dens. (W/gU)	25
Core			
Assemblies	164	Geometry	16×16
Fuel T	900 K	Moderator T	559 K
Void coolant	41 %	Pressure	70 bar

TABLE II. Main characteristics of the BWR bundles and core considered in this work. “R” means *radius*, given in cm.

# Bowing map

- The bowing map is from a typical assembly bow in PWR EDF 1300 MW(e) reactors,
- Assumed constant for the whole cycle,
- Same map applied to the PWR and BWR,



# Results: general comments

- The results for presented in the form of

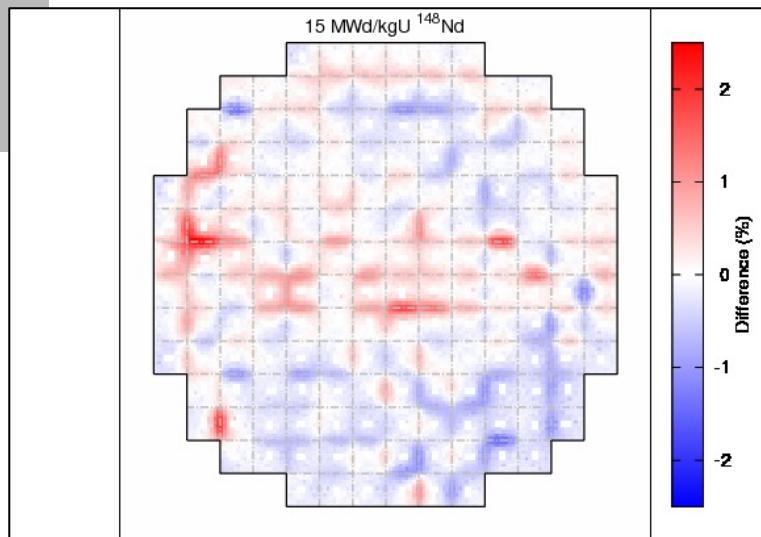
$$\Delta = (C^D - C^N)/C^N,$$

With  $C^D$ : quantity of interest for the deformed core,

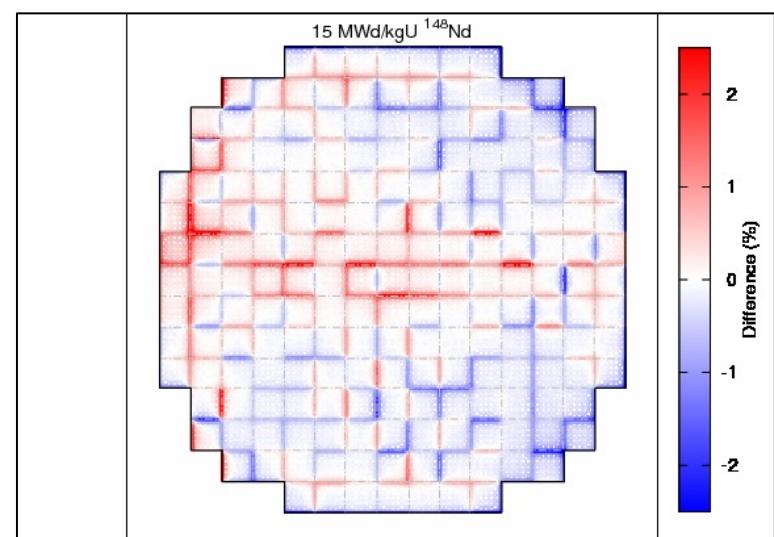
And  $C^N$ : quantity of interest for the nominal core,

- In general, the following observations are true:

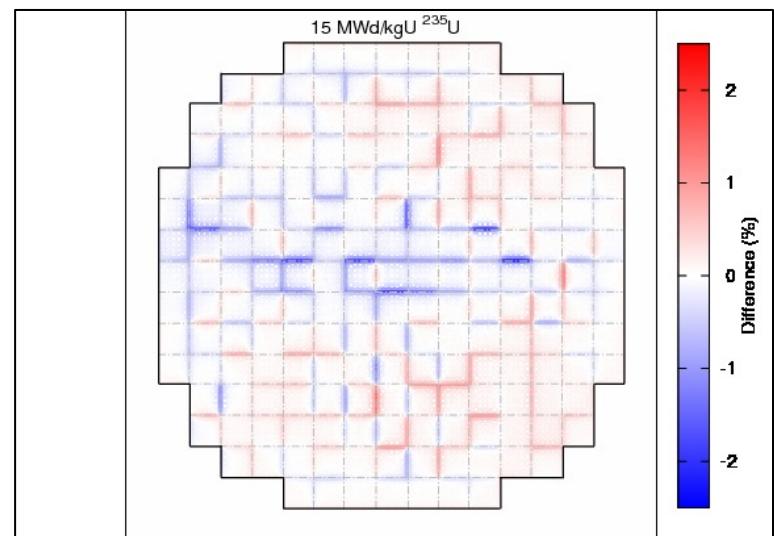
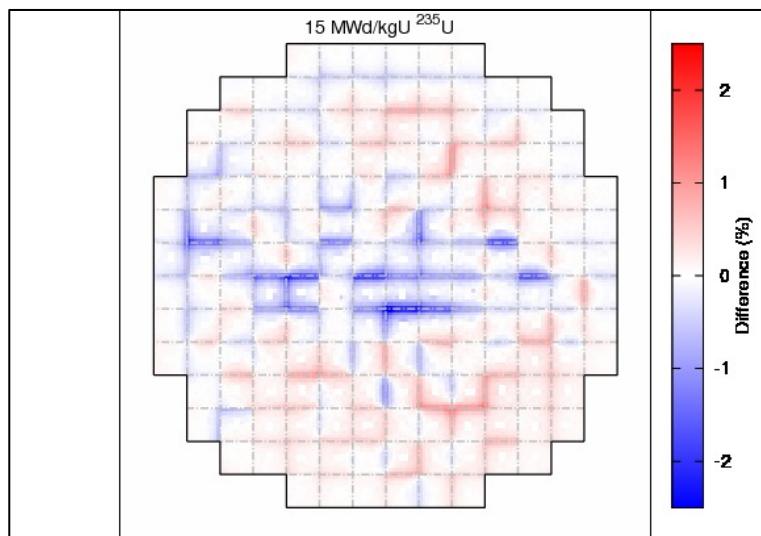
- gap increase  $\iff$  higher thermal neutron population
- gap increase  $\iff$  higher local power
- gap increase  $\iff \Delta(^{235}U) < 0$  ← Higher consumption of  $^{235}\text{U}$
- gap increase  $\iff \Delta(^{148}\text{Nd}) > 0$  ← Higher fission products production
- gap increase  $\iff \Delta(^{239}\text{Pu}) < 0$  ← Higher consumption of  $^{239}\text{Pu}$
- gap increase  $\iff \Delta(^{244}\text{Cm}) > 0$  ← Higher heavy actinide production

Results: isotopic content for  $^{148}\text{Nd}$  and  $^{235}\text{U}$ 

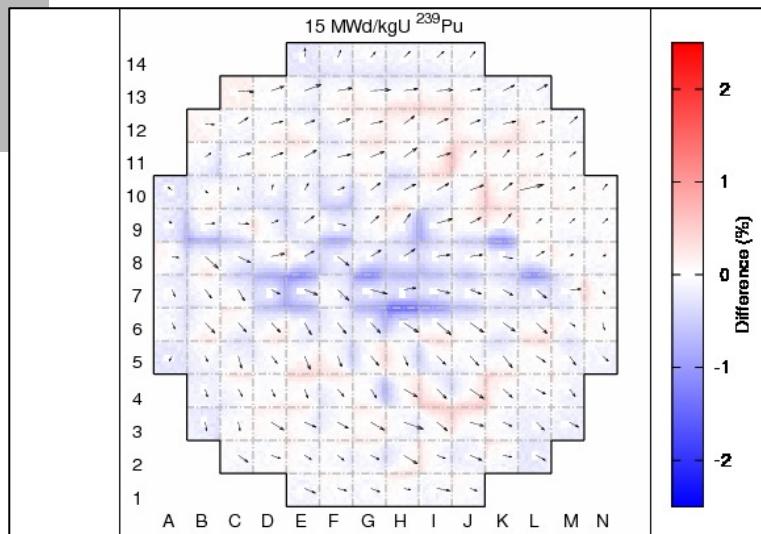
BWR



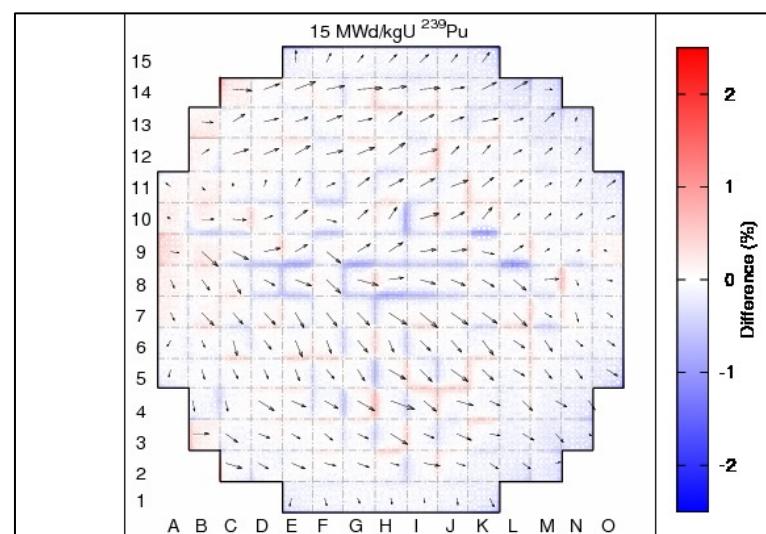
PWR



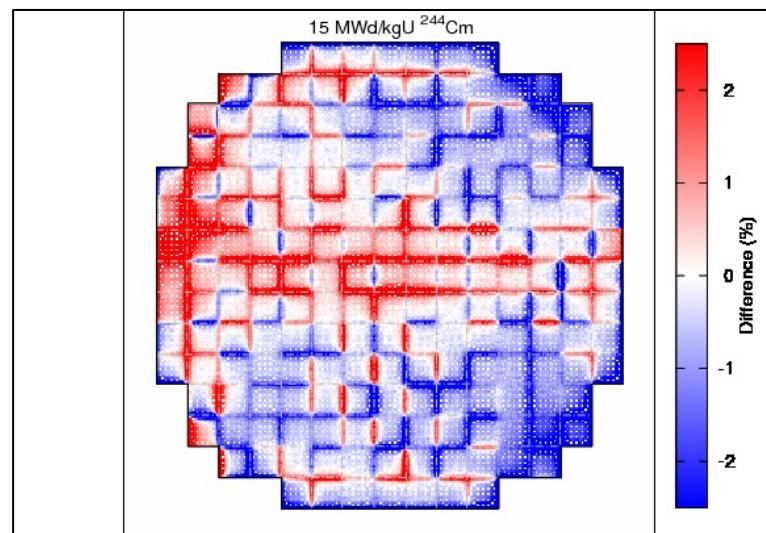
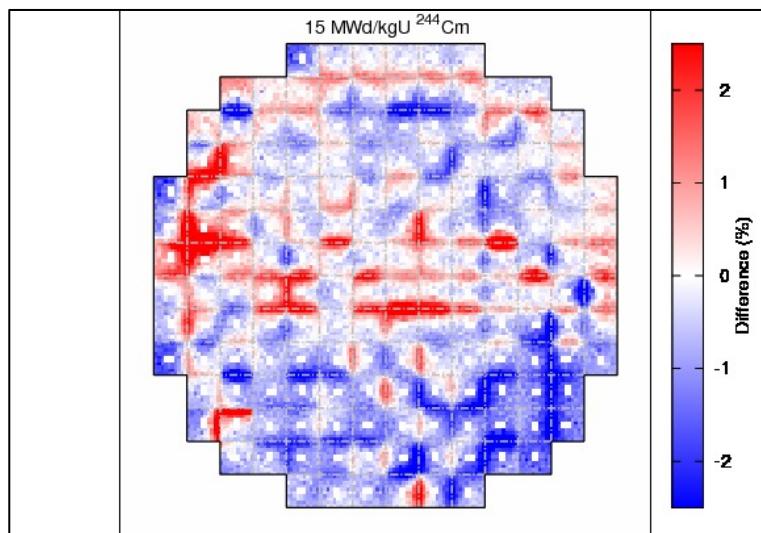
# Results: isotopic content for $^{239}\text{Pu}$ and $^{244}\text{Cm}$



BWR

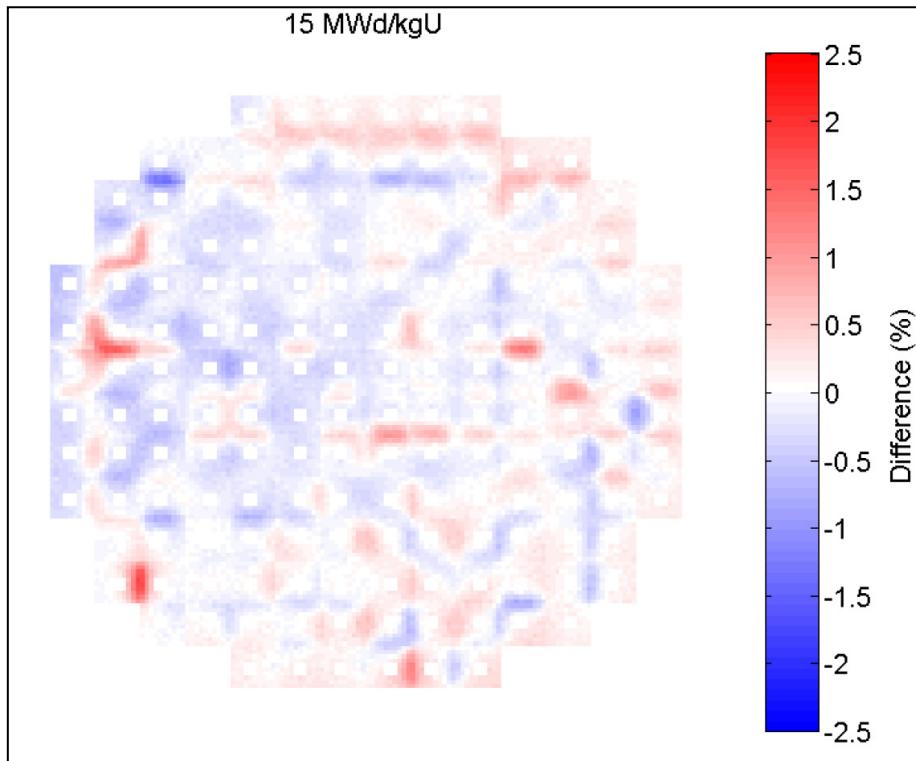


PWR

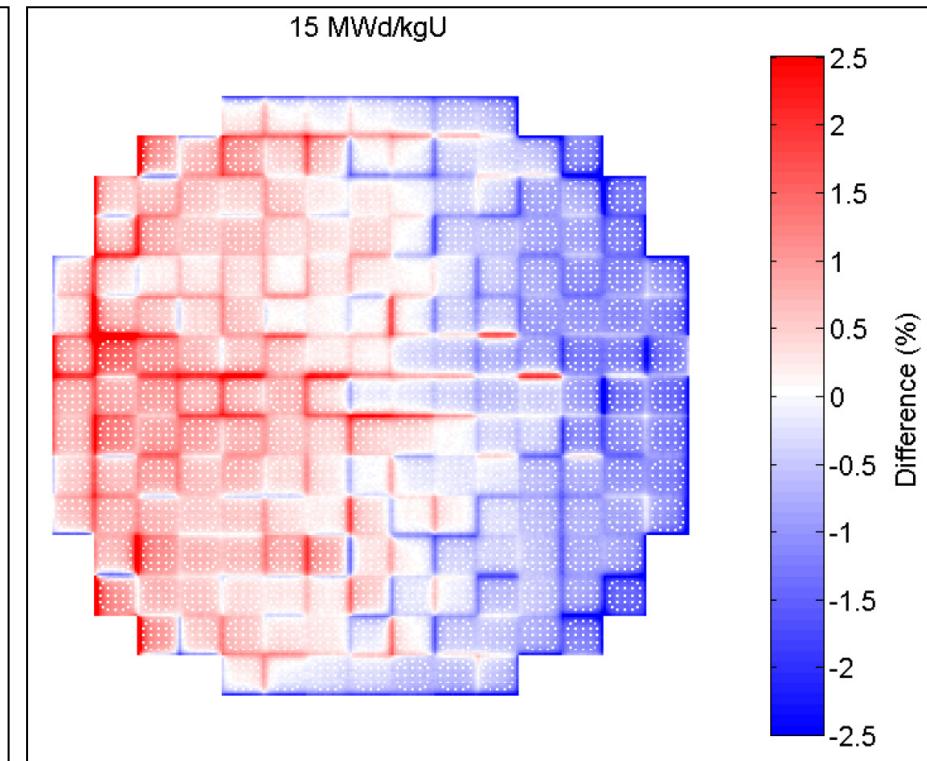


# Results: Assembly power

BWR



PWR



- Stronger effect for the PWR (3 times higher compared to the BWR), following the  $^{148}\text{Nd}$  map.

# Conclusions and perspective

- Same constant bowing map implemented for PWR and BWR cores
- CASMO-5 simulation for the full cores up to 30 MWd/kgU:
  - Local pin number densities: effect stronger for the PWR
  - Local pin average power: effect stronger for the PWR

	Extreme		Average	
	PWR	BWR	PWR	BWR
Pin $^{148}\text{Nd}$	5.1	2.5	0.0	0.0
Pin $^{235}\text{U}$	2.0	2.9	0.0	0.0
Pin $^{239}\text{Pu}$	1.8	1.4	0.0	-0.1
Pin $^{244}\text{Cm}$	21	8.0	-0.2	-0.3
Pin Power	5.5	1.8	0.0	0.0

TABLE III. Absolute values of  $\Delta$  in % for the extreme variations of number densities, and average  $\Delta$ , at 15 MWd/kgU.

- These results depend on the selected assumption (bowing map, fuel...)
- Many improvements are possible:
  - $\text{UO}_2/\text{MOX}$  fuel,
  - Variable bowing amplitude in cycle and for more than 1 cycle,
  - Realistic BWR bowing map